Engineering Plastics'
TECHNYL®

Product Data Sheet

30.09.2011

TECHNYL A 205F BLACK 21 N

Description

TECHNYL ® A 205F Black 21 N is an unreinforced polyamide 66 for injection moulding. It is available in black color.

Key Properties

Fast cycle
High fluidity

Benefits

The product offers two main advantages: excellent filling qualities and UL 94 V2 under 0.4 mm. It is particularly suitable for the moulding of long parts with thin wall sections.

Applications

Cable ties, fasteners or connectors

More info : www.rhodia.com Tel: 00 800 55 400 600
Contact : engineeringplastics-business@eu.rhodia.com

SOLVAY

Properties

Typical values of properties are for natural grades

	Standards	Unit	Values	
			d.a.m.	Cond.
Physical				
Water absorption(24h at 23°C)	ISO 62	%	1,20	
Density	ISO 1183/A	g/cm3	1,14	
Molding shrinkage Parallel	RHODIA	%	1,90	
Molding shrinkage normal or perpendicular	RHODIA	%	1,90	
Molding Shrinkage Isotropy	RHODIA		1	
Mechanical				
Tensile Modulus	ISO 527 Type 1A	MPa	3200	1400
Tensile strength at yield	ISO 527 Type 1A	MPa	85	50
	ASTM D-638	MPa	85	
Tensile strength at break	ISO 527 Type 1A	MPa	60	40
Elongation at yield	ISO 527 Type 1A	%	4	10
Elongation at break	ISO 527 Type 1A	%	50	250
	ASTM D-638	%	25	
Flexural modulus	ISO 178	MPa	3000	1300
	ASTM D-790	MPa	3350	
Flexural maximum stress	ISO 178	MPa	120	50
	ASTM D-790	MPa	125	
Charpy notched impact strength (23 °C)	ISO 179/1eA	kJ/m2	5	10
Charpy unnotched impact strength (23 °C)	ISO 179/1eU	kJ/m2	NB	NB
Izod notched impact strength (23 °C)	ISO 180/1A	kJ/m2	5	8
	ASTM D256	J/m	80	
Flammability				
Flammability (Thickness: 0,4 mm)	ISO 1210 / UL94		V2	
Flammability (Thickness: 0,8 mm)	ISO 1210 / UL94		V2	
Flammability (Thickness: 1,6 mm)	ISO 1210 / UL94		V2	
Glow Wire Flammability Index (Thickness: 1,6 mm)	ISO 60695-2-12	°C	850	
Limit Oxygen Index	ISO 4589		29	
Thermal				
Melting Temperature	ISO 11357	°C	263	
Heat deflection temperature (1,8 MPa)	ISO 75/Af	°C	75	
Coef of Linear thermal expansion normal or perpendicular (23°C to 85°C)	ISO 11359	E-5/°C	7	
Coef of Linear thermal expansion parallel (23°C to 85°C)	ISO 11359	E-5/°C	7	

	Standards	Unit	Values	
			d.a.m.	Cond.
Electrical				
Comparative tracking index (Sol A)	IEC 60112	V	600	600
Comparative tracking index (Sol B)	IEC 60112	V	550	
Dielectric strength	IEC 60243	kV/mm	27	26
Dissipation factor	IEC 60250		0,030	0,080
Relative permittivity	IEC 60250		2,90	3,20
Surface resistivity	IEC 60093	Ohm	5E 14	1E 13
Volume resistivity	IEC 60093	Ohm/cm	1E 15	1E 13
Specific				
Identification code				PA66

d.a.m. = dry as moulded
Cond = conditioned

Disclaimer

Processing Guide

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment.

Recommended Maximum water content: 0,2 %

Drying conditions: 80 °C

Recommended moulding conditions

Barrel Temperatures:	
- feed zone	265 - 275 °C
- compression zone	270 - 280 °C
- mixing zone	280 - 290 °C
Mould temperatures:	60 - 80 °C

Steel advice for tools For unfilled polyamide, Solvay recommends the use of high alloy steel with a weak chromium content. For example: 35NC6 or 35CD4.

Safety information

Detailed information regarding safety are available on the safety data sheet (SDS).
SDS is sent with the first material order, or available by contacting our customer services

Regulations compliance

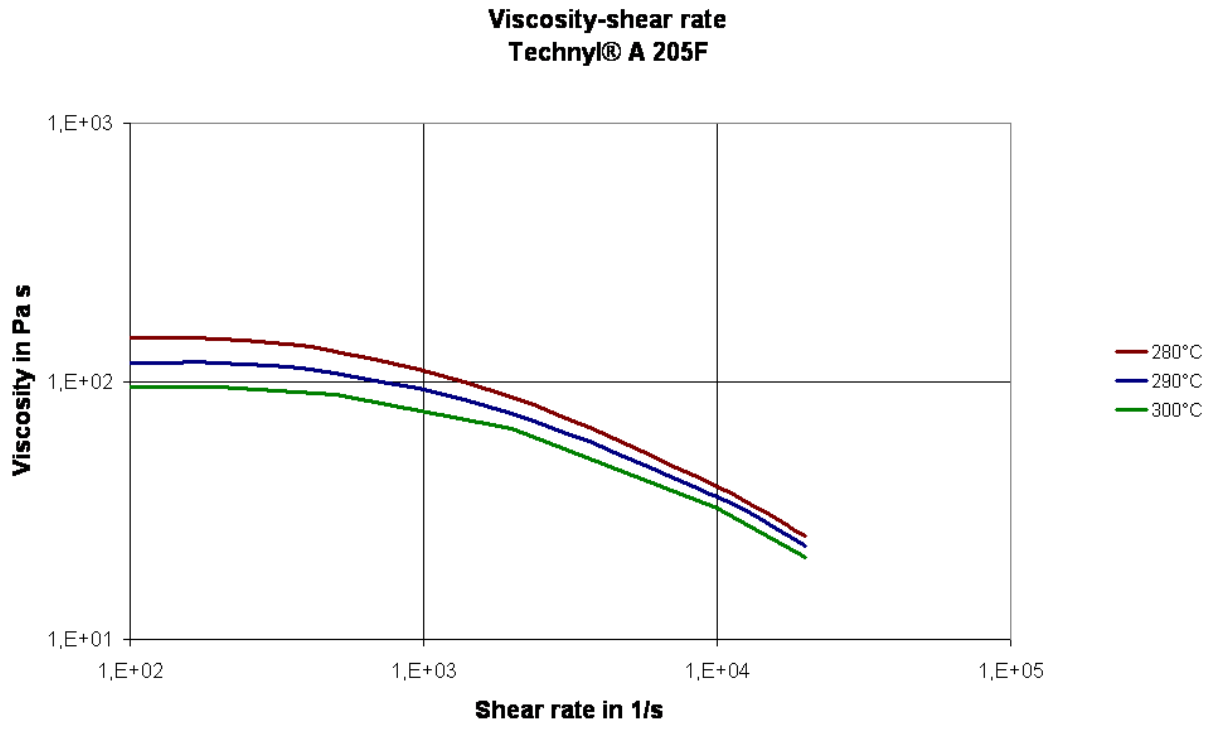
Grades produced or imported in Europe comply with directive 453/2010/EC, which amends REACH directive 1907/2006/EC
This grade complies with RoHS directive 2002/95/EC
Unless specified, this grade is not suitable for food contact, medical devices or toy applications

Customer services

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:
- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay/Rhodia Product range on our internet product finder at the following address:
http://www.rhodia.com/en/markets_and_products/product_finder
or
http://www.solvay.com/en/markets-and-products/featured-products/technyl.html

Viscosity-shear rate



Stress-strain